

**Amendments to the Specification**

Incorrect paragraph numbers were identified in the previous Preliminary Amendment for insertion of the heading “SUMMARY OF THE INVENTION”, thus if it has already been added, at page 3 between paragraphs [10] and [11], please delete the heading “SUMMARY OF THE INVENTION”

At page 3, between paragraphs [11] and [12], please insert the following heading:  
--SUMMARY OF THE INVENTION--

At paragraph [42], line 15, please replace “(n1)” with --(n-1)--

At paragraph [52], line 1, please replace “ $27t/n$ ” with -- $2\pi/n$ --

In paragraph [53], line 8, please replace “ $27t/n$ ” with -- $2\pi/n$ --

A typographical error was included in the previous Preliminary Amendment that requested deletion of material regarding Figures, and stated that the material was on page 16. The material is actually on page 17. Accordingly, at page 17, beginning with the heading “FIGURES”, please delete the following:

“FIGURES

Figure 1 shows a diagram of a device of the prior art for hot stamping cylindrical bodies.

Figure 2 shows a diagram of a device according to the invention for hot stamping cylindrical bodies.

Figure 3 shows an enlarged detail of Figure 2a, showing more particularly the vicinity of the hot stamping area.”

A typographical error was included in the previous Preliminary Amendment that requested deletion of material regarding the Advantages heading, and stated that the material was

on page 20. The material is actually on page 21. Accordingly, at page 21, between paragraphs [57] and [58], please delete the heading “ADVANTAGES.”